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**Thanks for choosing the finest performance products available today. Your feedback about quality and performance are vital to UR maintaining 100% satisfaction!**

**E-mail feedback to: [info@unorthodoxracing.com](mailto:info@unorthodoxracing.com)**

### **Other UR Products Available For Your Car**

- Clutches (4 Stages): Kits include pressure plate, disc, required bearings and an alignment tool.

## **Installation Instructions**

**1992–95 325 / M3 (excludes Lightweight) / 525 / 530 / 535**

Part# 020200202 contains crank pulley Part# 0202102, timing ring, and 5 bolts. Timing ring comes pre-mounted, check bolts are tight, do not tighten more. Check part number matches number engraved on back of pulley. If part numbers or quantity of parts don't match stop and call dealer you purchased from or call our tech line.

- **Notice:** These instructions are not a replacement for factory manual; factory specified tools maybe required for removal of original parts.
- Open hood then raise front of car and place jack stands on passenger and driver side frame rails to access underneath engine compartment.
- Remove plastic intake assembly from air filter housing all way to throttle body.
- Unbolt and remove fan from water pump, leave fan inside fan shroud. Undo fan in a clockwise direction as threading on fan is reverse thread.
- Loosen six crank pulley bolts but do not remove yet, loosen and remove belts and air conditioning tensioner (remember stock belt routings).
- Remove crank pulley then lightly coat bore of alternator pulley and rear of crank, power steering and water pump pulleys with anti-seize compound.
- Install underdrive crank pulley then tighten bolts in an opposing pattern for equal torque distribution (see torque specification below).
- Install new belts in reverse order (see necessary new sizes below).
- Re-install remaining components in reverse order, raise car then remove safety stands and lower car back down.
- The maximum HP gains will occur within 5-7 days of installation, once the computer recalibrates to take advantage of the engines lighter rotational weight.

### **Crankshaft Pulley Bolts Torque Specification**

- Crank Pulley Bolts: 19-24 ft-lbs. / 228-288 in-lbs. / 26-33 NM – Timing Ring Bolts: 8-12 ft-lbs / 96-144 in-lbs. / 11-16 NM

**New Belt Size** (UR sells Gates belts at [www.unorthodoxracing.com](http://www.unorthodoxracing.com). Belt sizes used may vary slightly. Belt sizes can vary from belt manufacturer to belt manufacturer)

- Alternator, Power Steering and Water Pump Belt: Gates K060594.
- Air Conditioning Belt: Gates K050330.

**Belts must be changed every two years because belt rubber may harden enough to cause damage to the pulley/s.**  
**Keep your belt purchase receipts as they are required for any warranty claims sent to UR.**

**Tech Support Call 631-586-9525**  
(M - F 11 AM to 5 PM EST)

# THE UR PLEDGE

Unorthodox Racing, Inc. ("UR") warrants the quality of its pulleys and cam gears for five (5) years (black hard coated surfaces are warranted for one (1) year from date of purchase – UR recommends against the use of high performance belts as they cut through the black hard coat). UR warrants all stages of clutches for six (6) months from date of purchase to be free of defects in material and workmanship. This limited warranty is extended only to the individual purchaser who has purchased the product from an authorized reseller or UR direct and may not be transferred or assigned. A list of authorized resellers is available on our web site or can be obtained by calling our main offices. **UR PARTS USED IN COMPETITION OF ANY KIND, SANCTIONED OR UNSANCTIONED, ARE SOLD "AS IS" WITHOUT ANY WARRANTY WHATSOEVER.** Any modifications to the product/s voids any and all warranties. Before installation, check new car warranty as UR is not responsible for voiding the original car manufacturer warranty. All warranty claims must be sent to UR, if purchased direct or from an authorized reseller, you must return the product and sales receipt, at your own expense, accompanied by a letter stating the reason for the claim. **PLEASE REFER TO THE PARAGRAPH BELOW FOR THE PROPER RETURN PROCEDURES.** Any claims must be received within the periods stated above from the date of purchase. If all the above procedures are followed, and the product is found to be defective in either material or workmanship, UR shall either repair or replace the product, at its sole discretion, and at its sole cost. This limited warranty does not cover or apply to any personal injury, labor charges, or any other incidental costs or damages caused by the defective product. **THIS LIMITED WARRANTY IS THE ONLY EXPRESS WARRANTY, WHICH APPLIES TO UR PRODUCTS AND IS EXPRESSLY GIVEN IN LIEU OF ANY OTHER WARRANTY EXPRESSED OR IMPLIED, INCLUDING THAT OF MERCHANTABILITY. ANY IMPLIED WARRANTY INCLUDING THAT OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED BY THE SAME TERMS AND TIME LIMITATIONS SET FORTH IN THIS LIMITED EXPRESS WARRANTY AND OTHERWISE EXCLUDED.** You may have rights under either state or federal law, including laws governing warranties, which you should consult. EXCEPT FOR THOSE OBLIGATIONS ASSUMED HEREIN, UR ASSUMES NO OTHER OBLIGATIONS IN CONNECTION WITH THE SALE OF ITS PRODUCTS.

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**PLEASE CALL IF YOU HAVE ANY QUESTIONS OR DO NOT UNDERSTAND THIS WARNING!** Refer to our catalog for other terms and conditions. We appreciate your business. The purpose of this warning is to avoid any problems or hard feelings. We will bend over backwards to help you.