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Thanks for choosing the finest performance products available today. Your feedback about quality and performance are vital to UR maintaining 100% satisfaction!

E-mail feedback to: info@unorthodoxracing.com

Other UR Products Available For Your Car

- Accessory Pulleys: Alternator - 1999-00 Civic Si Part# 01.06.306.02 & 1992-93 GSR / 1994-01 Integra / 1994-97 Del Sol DOHC Part# 01.06.309.02.
- Clutches (4 Stages): Kits include pressure plate, disc, required bearings and an alignment tool.

Installation Instructions

1994-01 Integra All / 1999-00 Civic Si / 1997-01 CRV / 1994-97 Del Sol 1.6 / 1.8 / 2.0L DOHC 16V

(Fits all B series, B16/18 & 20 (CRV) engine swaps when running only alternator)

Part# 030610902 is modified crank pulley Part# 020610902 with only one belt section. Check number matches number engraved on back of pulley. If numbers don't match stop and call dealer you purchased from or call our tech line.

- **Notice:** *These instructions are not a replacement for the factory manual; factory specified tools maybe required for removal of the original parts.*
- Loosen driver side front wheel then raise front driver's side of car and secure with a jack stand.
- Remove driver side wheel and remove plastic shroud in front of crank pulley then loosen belts and remove.
- Loosen crank pulley bolt then remove original crank pulley (key in crank may fall out, just reinstall in crank before installing new pulley).
 - Manual Transmission: Have helper put car in 5th gear and hold brake pedal firmly, pulley bolt is very tight and will require significant force to loosen.
 - Automatic transmission: Follow crank pulley removal procedure/s specified in factory manual.
- Install underdrive crank pulley; lightly coat inner bore of pulley with anti-seize compound and tighten pulley bolt (see bolt torque spec. below). Make sure crank snout edge has no burrs, if none are present pulley will slip on and seat properly. **Do not force pulley onto crank as damage to both will occur voiding warranty.** If pulley is tight clean snout with emery cloth until pulley slides on.
- Install new belt (see necessary new size below) ***Do not over tighten belt as crank pulley damage could occur voiding warranty.**
- Re-install remaining components in reverse order and tighten belt to factory specifications (see necessary new size below).
- The maximum HP gains will occur within 5-7 days of installation, once the computer recalibrates to take advantage of the engines lighter rotational weight.

Crankshaft Pulley Bolt Torque Specification

- 1994-2001 • 133 ft-lbs. / 1596 in-lbs / 180 NM

New Belt Size (UR sells Gates belts at www.unorthodoxracing.com. Belt sizes used may vary slightly. Belt sizes can vary from belt manufacturer to belt manufacturer)

- Alternator Belt: Gates K040285 (29 1/8" or 740MM).

Belts must be changed every two years because belt rubber may harden enough to cause damage to the pulley/s.
Keep your belt purchase receipts as they are required for any warranty claims sent to UR.

Tech Support Call 631-586-9525
(M - F 11 AM to 5 PM EST)

THE UR PLEDGE

Unorthodox Racing, Inc. ("UR") warrants the quality of the products it manufactures to be free of defects in material and workmanship for five (5) years from date of purchase for pulleys & cam gears and 90 days from date of purchase for all stages of clutches. This limited warranty is extended only to the individual purchaser who has purchased our product from an authorized reseller and may not be transferred or assigned. A list of authorized resellers is available on our web site or can be obtained by calling our main offices. This limited warranty applies to any product, which, after careful inspection by UR after receipt of the product/s from the original purchaser or our authorized reseller, is found to have a defect in either material or workmanship. **UR PARTS USED IN COMPETITION OF ANY KIND, SANCTIONED OR UNSANCTIONED, ARE SOLD "AS IS" WITHOUT ANY WARRANTY WHATSOEVER.** Any modifications to the pulleys will void any and all warranties and will not be exchanged. Before installation, check new car warranty. UR is not responsible for voiding any original manufacturer warranty. All warranty claims must be done directly with UR, if purchased direct, or our authorized reseller. **PLEASE REFER TO THE PARAGRAPH BELOW FOR THE PROPER RETURN PROCEDURES.** Any claims for pulleys and cam gears must be received no later than one year after the date of purchase. Any claims for clutches must be received no later than 90 days from the date of purchase. If all the above procedures are followed, and the product is found to be defective in either material or workmanship, UR shall either repair or replace the product, at its sole discretion, and at its sole cost. This limited warranty does not cover or apply to any personal injury, labor charges, or any other incidental costs or damages caused by the defective product. **THIS LIMITED WARRANTY IS THE ONLY EXPRESS WARRANTY, WHICH APPLIES TO UR PRODUCTS AND IS EXPRESSLY GIVEN IN LIEU OF ANY OTHER WARRANTY EXPRESSED OR IMPLIED, INCLUDING THAT OF MERCHANTABILITY. ANY IMPLIED WARRANTY INCLUDING THAT OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED BY THE SAME TERMS AND TIME LIMITATIONS SET FORTH IN THIS LIMITED EXPRESS WARRANTY AND OTHERWISE EXCLUDED.** You may have rights under either state or federal law, including laws governing warranties, which you should consult. EXCEPT FOR THOSE OBLIGATIONS ASSUMED HEREIN, UR ASSUMES NO OTHER OBLIGATIONS IN CONNECTION WITH THE SALE OF ITS PRODUCTS.

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