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Thanks for choosing the finest performance products available today. Your feedback about quality and performance are vital to UR maintaining 100% satisfaction!

E-mail feedback to: [info@unorthodoxracing.com](mailto:info@unorthodoxracing.com)

### Other UR Products Available For Your Car

- Clutches (4 Stages): Kits include pressure plate, disc, required bearings and an alignment tool.

## Installation Instructions

**2002-06 RSX Type S 2.0L DOHC, 2004-08 TSX 2.4L DOHC 16V, 2002-08 Accord 2.4L SOHC 16V**

*Part# 040602202 contains crank pulley Part# 02060120 & accessory pulleys: alternator Part# 01063121 & power steering Part# 01064121. Check numbers match numbers engraved on back of pulleys. If numbers or quantity of parts don't match stop and call dealer you purchased from or call our tech line.*

- **Notice:** These instructions are not a replacement for the factory manual; factory specified tools maybe required for removal of the original parts.
- Loosen passenger side front wheel then raise front passenger side of car and secure with a jack stand.
- Remove passenger side front wheel and plastic in front of crank pulley then loosen crank pulley bolt.
  - Manual Transmission: Have helper place car in 6<sup>th</sup> gear, hold the brake pedal firmly. Bolt is very tight and will require significant force to loosen.
  - Automatic Transmission: Follow the crank pulley removal procedure/s specified in the factory manual.
- Loosen power steering pulley nut (some are reverse thread) then loosen and remove belt
- Remove alternator and using a vice or channel lock pliers (use impact gun if available) hold alternator pulley from spinning and remove nut. Install new pulley and tighten nut with impact gun as aluminum will damage if clamped or held by pliers; lightly coat inner bore of pulley with anti-seize compound.
- Remove crank pulley, key in crank may fall out, just re-install in crank before installing new pulley.
- Remove power steering pulley and install new pulley; lightly coat inner bore of new pulley with anti-seize compound. Power steering pulley may not seat properly, make sure it is completely bottomed out on face of pump shaft.
- **Crank pulley comes with a 1MM thick steel sleeve pressed over outer diameter of hub on rear of pulley, side with part #'s where pulley fits into engine oil seal. For visual reference sleeve has a slight taper at end. Oil seal rides against sleeve sealing crankcase. Check pulley has sleeve pre-installed. Do not install if sleeve is not present as a major oil leak or serious engine damage could occur.**
- Install underdrive crank pulley, lightly coat inner bore of pulley with anti-seize compound and tighten pulley bolt (see torque specifications below). Make sure crank snout edge has no burrs, if none are present pulley should slip on and seat properly. **Do not force pulley onto crank as damage to both will occur voiding warranty.** If pulley is tight clean snout with emery cloth until pulley slides on.
- Install new size belts (see necessary new sizes below) the re-install remaining components in reverse order.
- The maximum HP gains will occur within 5-7 days of installation, once the computer recalibrates to take advantage of the engines lighter rotational weight.

### Crankshaft Pulley Bolt Torque Specification

- 181 ft-lbs / 2172 in-lbs / 245 NM

**New Belt Size** (UR sells Gates belts at [www.unorthodoxracing.com](http://www.unorthodoxracing.com). Belt sizes used may vary slightly. Belt sizes can vary from belt manufacturer to belt manufacturer)

- RSX Type S: Gates K070680 <> Accord: Gates K070694 (70" or 1778MM) <> TSX: Gates K070683 (69.09" or 1755MM).

**Belts must be changed every two years because belt rubber may harden enough to cause damage to the pulley/s.**

**Keep your belt purchase receipts as they are required for any warranty claims sent to UR.**

**Tech Support Call 631-586-9525**  
(M - F 11 AM to 5 PM EST)

# THE UR PLEDGE

Unorthodox Racing, Inc. ("UR") warrants the quality of the products it manufactures to be free of defects in material and workmanship for five (5) years from date of purchase for pulleys & cam gears and 90 days from date of purchase for all stages of clutches. This limited warranty is extended only to the individual purchaser who has purchased our product from an authorized reseller and may not be transferred or assigned. A list of authorized resellers is available on our web site or can be obtained by calling our main offices. This limited warranty applies to any product, which, after careful inspection by UR after receipt of the product/s from the original purchaser or our authorized reseller, is found to have a defect in either material or workmanship. **UR PARTS USED IN COMPETITION OF ANY KIND, SANCTIONED OR UNSANCTIONED, ARE SOLD "AS IS" WITHOUT ANY WARRANTY WHATSOEVER.** Any modifications to the pulleys will void any and all warranties and will not be exchanged. Before installation, check new car warranty. UR is not responsible for voiding any original manufacturer warranty. All warranty claims must be done directly with UR, if purchased direct, or our authorized reseller. **PLEASE REFER TO THE PARAGRAPH BELOW FOR THE PROPER RETURN PROCEDURES.** Any claims for pulleys and cam gears must be received no later than one year after the date of purchase. Any claims for clutches must be received no later than 90 days from the date of purchase. If all the above procedures are followed, and the product is found to be defective in either material or workmanship, UR shall either repair or replace the product, at its sole discretion, and at its sole cost. This limited warranty does not cover or apply to any personal injury, labor charges, or any other incidental costs or damages caused by the defective product. **THIS LIMITED WARRANTY IS THE ONLY EXPRESS WARRANTY, WHICH APPLIES TO UR PRODUCTS AND IS EXPRESSLY GIVEN IN LIEU OF ANY OTHER WARRANTY EXPRESSED OR IMPLIED, INCLUDING THAT OF MERCHANTABILITY. ANY IMPLIED WARRANTY INCLUDING THAT OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE IS HEREBY LIMITED BY THE SAME TERMS AND TIME LIMITATIONS SET FORTH IN THIS LIMITED EXPRESS WARRANTY AND OTHERWISE EXCLUDED.** You may have rights under either state or federal law, including laws governing warranties, which you should consult. EXCEPT FOR THOSE OBLIGATIONS ASSUMED HEREIN, UR ASSUMES NO OTHER OBLIGATIONS IN CONNECTION WITH THE SALE OF ITS PRODUCTS.

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We appreciate your business. The purpose of this warning is to avoid any problems or hard feelings. We will bend over backwards to help you.